

Section 1: IDENTIFICATION

Product Name: IFO 320 (Superior)
Synonyms: Not available.
Product Use: Petrochemical industry: Petroleum refining. Fuel.
Restrictions on Use: Not available.
Manufacturer/Supplier: Superior Refining Company, LLC
2407 Stinson Ave
Superior, WI 54880
Phone Number: 403-298-6111
Emergency Phone: Chemtrec: 1-800-424-9300
877-262-2111
Date of Preparation of SDS: September 25, 2017

Section 2: HAZARD(S) IDENTIFICATION**GHS INFORMATION**

Classification: Flammable Liquids, Category 4
Skin Irritation, Category 2
Carcinogenicity, Category 1B
Toxic to Reproduction, Category 2
Specific Target Organ Toxicity (Repeated Exposure), Category 2

LABEL ELEMENTS**Hazard****Pictogram(s):**

Signal Word: Danger

Hazard Statements: Combustible liquid.
Causes skin irritation.
May cause cancer.
Suspected of damaging fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements

Prevention: Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not breathe mist, vapours, or spray.
Wash thoroughly after handling.
Wear protective gloves, protective clothing and eye protection.

Response: IF ON SKIN: Wash with plenty of water.
IF exposed or concerned: Get medical advice/attention.

Get medical advice/attention if you feel unwell.
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
In case of fire: Use dry chemical, CO₂, water spray or regular foam to extinguish.

Storage: Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal: Dispose of contents/container in accordance with applicable regional, national and local laws and regulations.

Hazards Not Otherwise Classified: Not applicable.

Ingredients with Unknown Toxicity: 100% of this product mixture consists of ingredient(s) of unknown acute toxicity.

This material is considered hazardous by the OSHA Hazard Communication Standard, (29 CFR 1910.1200).

This material is considered hazardous by the Hazardous Products Regulations.

Section 3: COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredient(s)	Common name / Synonyms	CAS No.	% wt./wt.
Fuel oil, residual	Not available.	68476-33-5	≥ 90
Hydrogen sulfide (H ₂ S)	Hydrogen sulphide	7783-06-4	Trace

Section 4: FIRST-AID MEASURES

Inhalation: If inhaled: Call a poison center or doctor if you feel unwell.

Acute and delayed symptoms and effects: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Excessive inhalation may cause headache, dizziness, confusion, loss of appetite and/or loss of consciousness. This product may contain small amounts of Hydrogen sulphide which may accumulate in confined spaces. Inhalation of Hydrogen sulphide may cause loss of sense of smell, major irritation of the respiratory tract, headache, nausea, vomiting, dizziness, and fluid buildup in the lungs (pulmonary edema), which can be fatal. At 300 ppm unconsciousness may occur after 20 minutes. From 300 to 500 ppm, death can occur within 1 to 4 hours of continuous exposure. At 500 ppm the respiratory system is paralyzed, the victim collapses almost instantaneously, and death can occur after exposure of only 30 to 60 minutes. Above 500 ppm Hydrogen sulphide may cause immediate loss of consciousness; death is rapid, and possibly immediate.

Eye Contact: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center or doctor if you feel unwell.

Acute and delayed symptoms and effects: May cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Acute and delayed symptoms and effects: Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching.

Ingestion: If swallowed: Call a poison center or doctor if you feel unwell. If vomiting occurs naturally, have victim lean forward to reduce the risk of aspiration. Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.

Acute and delayed symptoms and effects: May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

General Advice: In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

Note to Physicians: Symptoms may not appear immediately. For inhalation of Hydrogen Sulphide, consider oxygen.

Section 5: FIRE-FIGHTING MEASURES

FLAMMABILITY AND EXPLOSION INFORMATION

Combustible liquid. Will be ignited by heat, sparks or flames. Containers may explode when heated. When heated, this material may evolve toxic and flammable Hydrogen sulphide.

If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also, consider initial evacuation for 800 meters (1/2 mile) in all directions.

Fire involving Tanks or Car/Trailer Loads: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Cool containers with flooding quantities of water until well after fire is out. Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. ALWAYS stay away from tanks engulfed in fire. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.

Sensitivity to Mechanical Impact: This material is not sensitive to mechanical impact.

Sensitivity to Static Discharge: This material is sensitive to static discharge.

MEANS OF EXTINCTION

Suitable Extinguishing Media: Small Fire: Dry chemical, CO₂, water spray or regular foam.
Large Fire: Water spray, fog or regular foam. Move containers from fire area if you can do it without risk.

Unsuitable Extinguishing Media: Do not use straight streams.

Products of Combustion: Oxides of carbon. Oxides of sulphur. Oxides of nitrogen.

Protection of Firefighters: Inhalation or contact with material may irritate or burn skin and eyes. Fire may produce irritating, corrosive and/or toxic

gases. Vapors may cause dizziness or suffocation. Runoff from fire control or dilution water may cause pollution. Hydrogen sulphide is heavier than air and may collect in low lying areas and confined spaces. Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

Section 6: ACCIDENTAL RELEASE MEASURES

- Emergency Procedures:** As an immediate precautionary measure, isolate spill or leak area for at least 50 meters (150 feet) in all directions. Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Ventilate closed spaces before entering. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling the product must be grounded.
- Personal Precautions:** Do not touch or walk through spilled material. Use personal protection recommended in Section 8.
- Environmental Precautions:** Prevent entry into waterways, sewers, basements or confined areas.
- Methods for Containment:** Stop leak if you can do it without risk. A vapor suppressing foam may be used to reduce vapors.
- Methods for Clean-Up:** Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Use clean non-sparking tools to collect absorbed material.
- Other Information:** See Section 13 for disposal considerations.

Section 7: HANDLING AND STORAGE**Handling:**

Do not swallow. Do not breathe mist, vapours, or spray. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use non-sparking tools. Take action to prevent static discharges. Wash thoroughly after handling. See Section 8 for information on Personal Protective Equipment.

Storage:

Store in a well-ventilated place. Keep cool. Store locked up. Store away from incompatible materials. See Section 10 for information on Incompatible Materials. Keep out of the reach of children. Head spaces in storage containers may contain toxic hydrogen sulphide gas. Structural materials and lighting and ventilation systems should be corrosion resistant.

Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION**Exposure Guidelines****Component**

Fuel oil, residual [CAS No. 68476-33-5]

ACGIH: A2; Exposure by all routes should be carefully controlled to levels as low as possible (2009); For Mineral oil, excluding metal working fluids; Poorly and mildly refined

OSHA: 5 mg/m³ (TWA); For Oil mist, mineral.

Hydrogen sulphide [CAS No. 7783-06-4]

ACGIH: 1 ppm (TWA); 5 ppm (STEL); (2009);

OSHA: 20 ppm (C); 50 ppm (Peak) (Maximum duration: 10 mins. once only if no other meas. exp. occurs.)

10 ppm (TWA); 15 ppm (STEL) [Vacated];

TWA: Time-Weighted Average

STEL: Short-Term Exposure Limit

C: Ceiling

Engineering Controls:

Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapour, gas, etc.) below recommended exposure limits. Use explosion-proof electrical, ventilating, and lighting equipment.

PERSONAL PROTECTIVE EQUIPMENT (PPE)**Eye/Face Protection:**

Wear chemical safety goggles. Use equipment for eye protection that meets the standards referenced by CSA Standard CAN/CSA-Z94.3-92 and OSHA regulations in 29 CFR 1910.133 for Personal Protective Equipment.

Hand Protection:

Wear protective gloves. Consult manufacturer specifications for further information.

Skin and Body Protection:

Wear protective clothing. Flame resistant clothing that meets the NFPA 2112 and CAN/CGSB 155.20 standards is recommended in areas where material is stored or handled.

Respiratory Protection:

If engineering controls and ventilation are not sufficient to control exposure to below the allowable limits then an appropriate NIOSH/MSHA approved air-purifying respirator that meets the requirements of CSA Standard CAN/CSA-Z94.4-11, with organic vapor cartridge, or self-contained breathing apparatus must be used. Supplied air breathing apparatus must be used when oxygen concentrations are low or if airborne concentrations exceed the limits of the air-purifying respirators.

General Hygiene Considerations: Handle according to established industrial hygiene and safety practices. Consult a competent industrial hygienist to determine hazard potential and/or the PPE manufacturers to ensure adequate protection.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Clear, black liquid.
Colour:	Black.
Odour:	Characteristic. Hydrocarbon.
Odour Threshold:	Not available.
Physical State:	Liquid.
pH:	Not available.
Melting Point / Freezing Point:	Not available.
Initial Boiling Point:	154 °C (309.2 °F)
Boiling Range:	154 to 371 °C (309.2 to 699.8 °F)
Flash Point:	> 61 °C (141.8 °F) (PMCC)
Evaporation Rate:	Not available.
Flammability (solid, gas):	Not applicable.
Lower Flammability Limit:	Not available.
Upper Flammability Limit:	Not available.
Vapor Pressure:	< 0.27 kPa at room temperature
Vapor Density:	Not available.
Relative Density:	0.8 to 1.1 (Water = 1)
Solubilities:	Insoluble in the following materials: cold water and hot water.
Partition Coefficient: n-Octanol/Water:	Not available.
Auto-ignition Temperature:	Not available.
Decomposition Temperature:	Not available.
Viscosity:	> 20.5 cSt at 40 °C (104 °F)
Percent Volatile, wt. %:	Not available.
VOC content, wt. %:	Not available.
Density:	Not available.
Coefficient of Water/Oil Distribution:	Not available.

Section 10: STABILITY AND REACTIVITY

Reactivity:	Contact with incompatible materials. Sources of ignition. Exposure to heat.
Chemical Stability:	Stable under normal storage conditions.
Possibility of Hazardous Reactions:	None known.
Conditions to Avoid:	Contact with incompatible materials. Sources of ignition. Exposure to heat.
Incompatible Materials:	Strong oxidizers.
Hazardous Decomposition Products:	Not available.

Section 11: TOXICOLOGICAL INFORMATION**EFFECTS OF ACUTE EXPOSURE****Product Toxicity**

Oral:	Not available.
Dermal:	Not available.
Inhalation:	Not available.

Component Toxicity

Component	CAS No.	LD₅₀ oral	LD₅₀ dermal	LC₅₀
Fuel oil, residual	68476-33-5	Not available.	Not available.	Not available.
Hydrogen sulphide	7783-06-4	Not available.	Not available.	444 ppm (rat); 4H

Likely Routes of Exposure: Eye contact. Skin contact. Inhalation. Ingestion.

Target Organs: Skin. Eyes. Gastrointestinal tract. Respiratory system. Lungs. Blood. Cardiovascular system. Liver. Kidneys. Central nervous system.

Symptoms (including delayed and immediate effects)

Inhalation: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Excessive inhalation may cause headache, dizziness, confusion, loss of appetite and/or loss of consciousness. This product may contain small amounts of Hydrogen sulphide which may accumulate in confined spaces. Inhalation of Hydrogen sulphide may cause loss of sense of smell, major irritation of the respiratory tract, headache, nausea, vomiting, dizziness, and fluid buildup in the lungs (pulmonary edema), which can be fatal. At 300 ppm unconsciousness may occur after 20 minutes. From 300 to 500 ppm, death can occur within 1 to 4 hours of continuous exposure. At 500 ppm the respiratory system is paralyzed, the victim collapses almost instantaneously, and death can occur after exposure of only 30 to 60 minutes. Above 500 ppm Hydrogen sulphide may cause immediate loss of consciousness; death is rapid, and possibly immediate.

Eye: May cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin: Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching.

Ingestion: May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Skin Sensitization: Not available.

Respiratory Sensitization: Not available.

Medical Conditions Aggravated By Exposure: Not available.

EFFECTS OF CHRONIC EXPOSURE (from short and long-term exposure)

Target Organs: Skin. Eyes. Gastrointestinal tract. Respiratory system. Lungs. Blood. Cardiovascular system. Liver. Kidneys. Central nervous system.

Chronic Effects: Prolonged or repeated contact may dry skin and cause irritation. Hydrogen sulphide may reduce lung function; cause neurological effects such as headaches, nausea, depression and personality changes; eye and mucous membrane irritation; and damage to cardiovascular system.

Carcinogenicity: May cause cancer.

Component Carcinogenicity

Component	ACGIH	IARC	NTP	OSHA	Prop 65
Fuel oil, residual	A2	Group 1	List 1	OSHA Carcinogen.	Listed.

Mutagenicity: Not available.

Reproductive Effects: Suspected of damaging fertility or the unborn child.

Developmental Effects

Teratogenicity: Not available.

Embryotoxicity: Not available.

Toxicologically Synergistic Materials: Not available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity: Not available.

Persistence / Degradability: Not available.

Bioaccumulation / Accumulation: Not available.

Mobility in Environment: Not available.

Other Adverse Effects: Not available.

Section 13: DISPOSAL CONSIDERATIONS

Disposal Instructions: Disposal should be in accordance with applicable regional, national and local laws and regulations. Local regulations may be more stringent than regional or national requirements.

Section 14: TRANSPORT INFORMATION

U.S. Department of Transportation (DOT)

Proper Shipping Name: NA1993, FLAMMABLE LIQUIDS, N.O.S. (Petroleum distillates), Combustible liquid, PG III

Class: Combustible liquid

UN Number: NA1993

Packing Group: III

Label Code:



Canada Transportation of Dangerous Goods (TDG)

Proper Shipping Name: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Petroleum distillates), 9, PG III

Class: 9

UN Number: UN3082

Packing Group: III

Label Code:



Section 15: REGULATORY INFORMATION

Chemical Inventories

US (TSCA)

The components of this product are in compliance with the chemical notification requirements of TSCA.

Canada (DSL)

The components of this product are in compliance with the chemical notification requirements of the NSN Regulations under CEPA, 1999.

Federal Regulations

United States

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SARA Title III

Component	Section 302 (EHS) TPQ (lbs.)	Section 304 EHS RQ (lbs.)	CERCLA RQ (lbs.)	Section 313	RCRA CODE	CAA 112(r) TQ (lbs.)
Hydrogen sulphide	500	100	100	313	U135	10000

SUPERIOR REFINERY

SAFETY DATA SHEET

IFO 320 (Superior)

Date of Preparation: September 25, 2017

State Regulations**Massachusetts**

US Massachusetts Commonwealth's Right-to-Know Law (Appendix A to 105 Code of Massachusetts Regulations Section 670.000)

Component	CAS No.	RTK List
Fuel oil, residual	68476-33-5	Listed.
Hydrogen sulphide	7783-06-4	E

Note: E = Extraordinarily Hazardous Substance**New Jersey**

US New Jersey Worker and Community Right-to-Know Act (New Jersey Statute Annotated Section 34:5A-5)

Component	CAS No.	RTK List
Fuel oil, residual	68476-33-5	SHHS
Hydrogen sulphide	7783-06-4	SHHS

Note: SHHS = Special Health Hazard Substance**Pennsylvania**

US Pennsylvania Worker and Community Right-to-Know Law (34 Pa. Code Chap. 301-323)

Component	CAS No.	RTK List
Fuel oil, residual	68476-33-5	S
Hydrogen sulphide	7783-06-4	E

Note: E = Environmental Hazard; S = Special Hazardous Substance**California****California Prop 65:****WARNING** This product can expose you to Fuel oil, residual, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.**Section 16: OTHER INFORMATION****Disclaimer:**

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for their own particular use.

Date of Preparation of SDS: September 25, 2017**Version:** 1.0**GHS SDS Prepared by:** Deerfoot Consulting Inc.**Phone:** (403) 720-3700